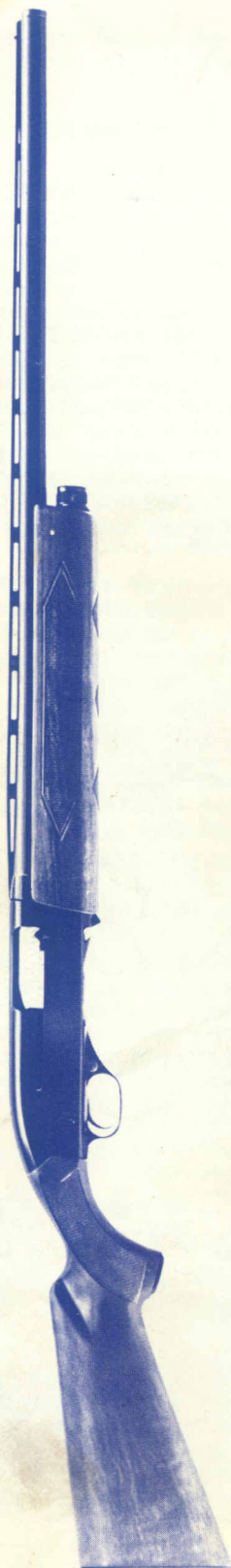


Instructions for your  
**WINCHESTER**<sup>®</sup>  
Model 1400  
Automatic Shotgun



**SAFETY  
WARNING**

**SAFETY WARNING:** Failure to obey a safety warning may result in injury to you or to others.

**INSTRUCTIONS FOR THE MODEL 1400**

**SAFETY  
WARNING**

**CAUTION — ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION.** Prior to using live ammunition, familiarize yourself thoroughly with these operating instructions. Get accustomed to the feel of your new gun — know the forces required to operate the action, to pull the trigger and above all, **KNOW THE LOCATION OF THE SAFETY** which, on this shotgun, is on the trigger guard. The safety is placed in the “on” position when pushed from left to right until the red “warning” ring disappears. When the red ring is visible on the left side of the safety, it is in the “off” position, and the gun is ready to fire. The safety can only be placed in the “on” position when the hammer is cocked.

**SAFETY  
WARNING**

**KEEP YOUR FINGERS CLEAR OF THE EJECTION PORT.** The breech bolt on the Model 1400, like most all automatic actions, is under strong spring tension and closes very swiftly. If closed on a finger, it will cause a painful injury.

**SAFETY  
WARNING**

**IMPORTANT — CLEAN THE INSIDE OF THE BARREL AND CHAMBER TO REMOVE ALL GREASE AND OTHER POSSIBLE OBSTRUCTIONS BEFORE FIRING YOUR GUN.**

**HOW TO CARE FOR YOUR MODEL 1400 —** Protect your gun with good gun care products. Give it regular attention, and it will provide you with many years of shooting fun.

**REMEMBER — RUST IS NEGLECT —** Make sure all exposed metal surfaces are coated with a film of oil. After being subjected to damp weather thoroughly wipe out the bore and wipe off the metal surfaces. Then apply a new film of oil. If exposed to a soaking rain, snow or salt spray a more thorough cleaning and oiling may be necessary, requiring removal of the trigger guard and breech bolt assemblies.

**SAFETY  
WARNING**

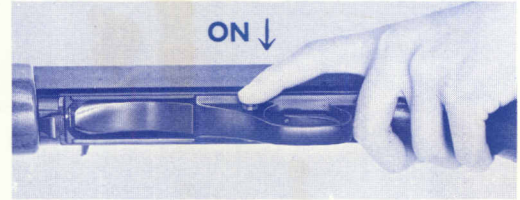
Between seasons, apply a coat of grease to the bore and metal parts and store in a dry place. **DO NOT PLUG THE BARREL**, or store in a case that is made of a fabric or material which will absorb the lubricant from the gun.

**IMPORTANT —** With the barrel removed from the receiver do not allow the breech bolt to close unrestricted. Repeated, full force, closing of the bolt with the barrel off will abuse the action parts. Instead, grasp the cocking handle before pushing the action release button and permit the action to close slowly.

**TO ASSEMBLE**

**SAFETY  
WARNING**

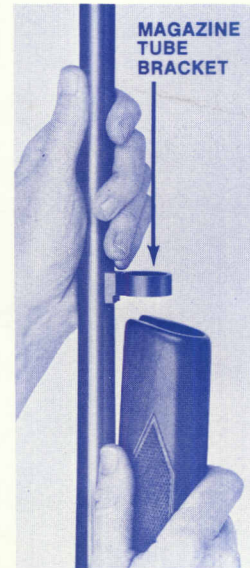
**1. MAKE SURE THE GUN IS NOT LOADED AND THE SAFETY IS IN THE “ON” POSITION.**



2. Unscrew and remove the valve cap assembly from the magazine tube.

3. Slide the forearm forward and off the magazine tube.

4. Place the forearm against the barrel as illustrated and slide the forearm forward over the magazine bracket. The magazine bracket on the barrel should be completely hidden by the forearm.



5. Carefully place the breech bolt in the forward position as previously instructed.

6. Holding the barrel-forearm combination in one hand, insert the magazine tube into the opening in the rear of the forearm. Slide the barrel and forearm together back as far as it will go. There should be no space between the front of the receiver and the matching shoulder on the barrel.

