



K95

Instruction manual

WARNING !

Please read and understand this instruction manual entirely, before using the rifle. Keep this manual with your firearm. Upon change of ownership, transfer this manual with the firearm.

As a supporting measure to this instruction manual, please ask your dealer to explain your rifle to you in detail and let him instruct you about its use.

Blaser

CAUTION!

Please always read this instruction manual entirely, before using the break action single shot rifle. The break action single shot rifle may only be passed on together with this instruction manual.

As a supporting measure to this instruction manual, please ask your dealer to explain your break action single shot rifle to you in detail and let him instruct you about its use.

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Safety Rules

Due to its special design characteristics, your new Blaser single shot rifle K 95 differs from other single shot rifles. The improved safety features of your Blaser rifle must however, never induce you to disregard the required care and legal provisions for handling arms.

Please check first, whether you have the correct instruction manual.

The type designation K 95 and the indication of the calibre are displayed on the left side of the barrel, at the rear.

General safety rules for handling firearms

- Make sure the firearm and ammunition never get into unauthorized hands.
- Always store firearm and ammunition under lock and key in separate cabinets that are not accessible to unauthorized persons.
- Observe current statutory regulations for the carrying and safekeeping of firearms and ammunition.

- Make sure you are thoroughly familiar with how to handle your firearm and, with the firearm unloaded, practice all of the functions and the actions you will need to make, before you carry it.
- Always treat any firearm as loaded and ready to shoot. If you are not certain of its status, check by opening the bolt and looking in the magazine and cartridge chamber (barrel). You should handle an unloaded firearm in the same way as a loaded one.

Safety Rules

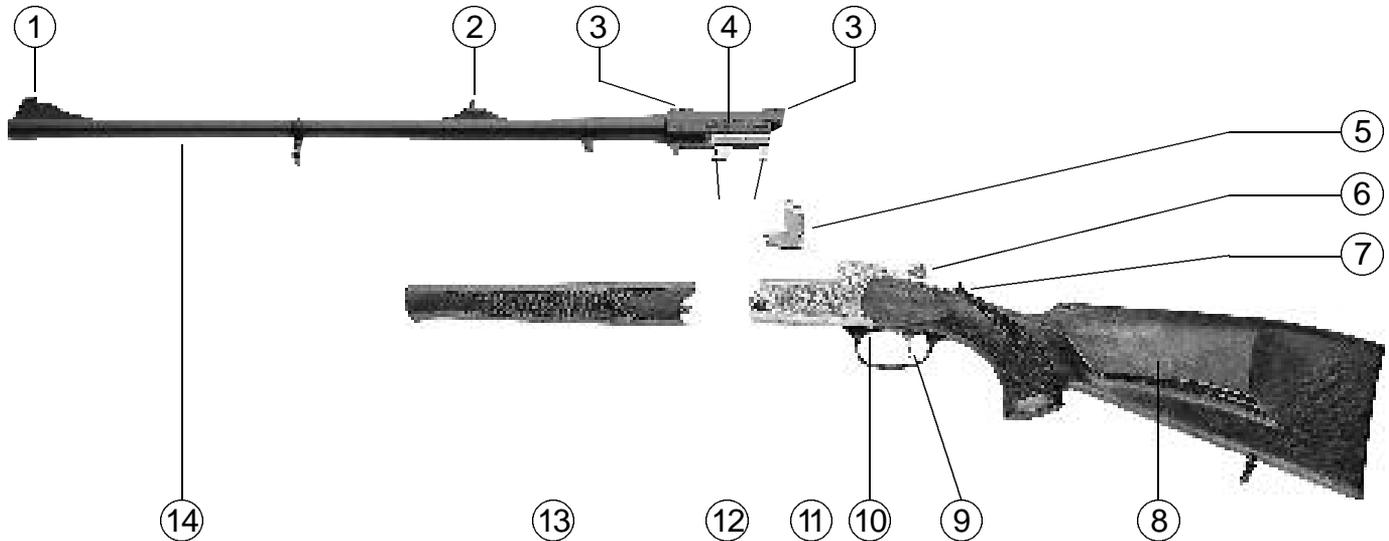
- Whenever holding the rifle, always point the muzzle in a safe direction to ensure you neither injure people nor damage property.
- Before loading, check the barrel for obstructions and make sure no foreign matter (water, snow, soil) can get into the barrel after loading, too.
- Only use CIP-approved ammunition which is in good condition and check that the ammunition is correct for the caliber of the rifle. Wrongly re-loaded ammunition can damage your rifle and cause serious injury.
- Do not load your rifle until just before you fire it.
- Do not cock your rifle (take off safety) until you are ready to fire. When cocking (taking off safety), point the muzzle in a safe direction.
- Before making each shot, check the terrain in front of and behind the target.
- Aim your rifle only at targets you have definitely identified.
- Keep your finger away from the trigger unless you wish to fire the rifle.
- If a cartridge fails, wait approximately 60 seconds before opening the breech to avoid danger from a cartridge that may be late firing.
- Always wear ear defenders when firing (ear plugs).

Unload your gun

- before negotiating obstacles
- before climbing into or leaving raised blinds
- before entering a building
- before climbing into a vehicle
- before entering a town or village
- if you temporarily put the rifle down or hand it to someone.

Description of the individual parts of the firearm

- | | |
|---|-------------------------|
| 1 Front sight | 7 Safety slide |
| 2 Rear sight | 8 Stock |
| 3 Pin notches for the original Blaser saddle mount (DBP) | 9 Trigger |
| 4 Indication of model and calibre | 10 Block release |
| 5 Breech block | 11 Receiver |
| 6 Top lever | 12 Barrel lugs |
| 14 Barrel | 13 Fore-end |



1. Assembling the rifle

1.1. Hooking in barrel

This is only possible with the fore-end removed.

Pull out extractor all the way to the stop. Do not touch top lever. Place the foremost barrel lug on the hinge pin. Due to the tight fit, you have to proceed carefully. Grip barrel lug part and receiver with one hand, press the barrel lug into its bed, closing the rifle at the same time.

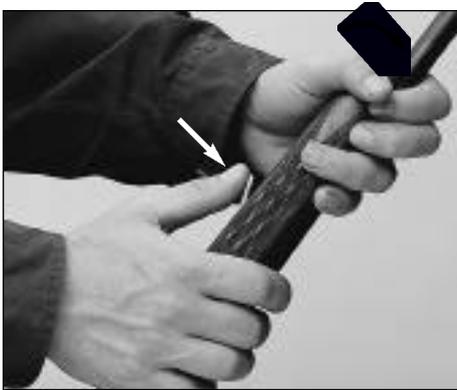
Hooking in the barrel requires a certain degree of skill; but please refrain from using force! The best solution is, to ask an expert to show you the procedure and to do it in his presence several times.

CAUTION:

In the event of unskilful handling, the breech block may, when the barrel is tilted, slip out of its slightly inclined position (pointing to the front) and snap backwards into a vertical position (green dot on the left side of the breech block is not visible any longer). If this happens, the rifle cannot be closed any more. In this case push the top lever all the way to the right, and with the other hand, return the breech block into its slightly inclined position (to the front).



1. Assembling the rifle



1.2 Attaching fore-end

Place the fore-end over the hinge pin, flush with the receiver, and tilt it towards the barrel all the way to the stop. We recommend to lift the flap of the fore-end with the forefinger and hold it in this position. Press down the fore-end.

The flap of the fore-end snaps into place. Close the flap of the fore-end completely. The fore-end is now latched.

2. Disassembling the rifle

CAUTION!

Unload your rifle prior to disassembly (refer to page 17).

2.1. Taking off the fore-end

Support the rifle on your thigh. Pull out the flap on the fore-end with one hand. You may take off the fore-end now. Facilitate pulling off the fore-end by pressing it away from the barrel at the top with your other hand.



2. Disassembling the rifle



2.2 Hooking off the barrel

This is only possible with the fore-end removed.

Push the top lever all the way to the right and keep it in this position.



Tilt the barrel all the way downwards, unlatching the barrel lug.

2. Disassembling the rifle

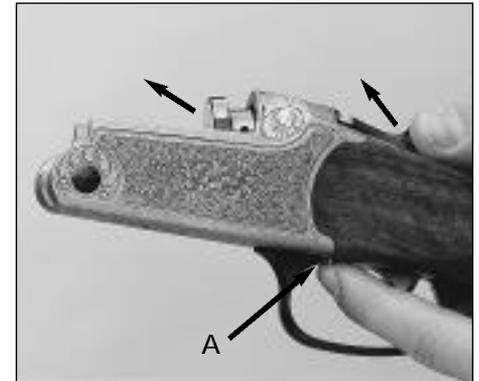
2.3. Removing breech block

(with barrel detached)

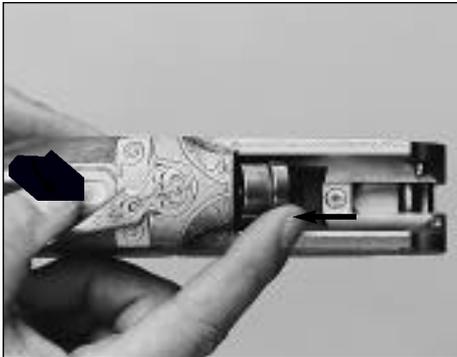
This is only required, when you want to clean the rifle thoroughly or safeguard it against unauthorized use by removing the breech block.

Press the block release button »A« beside the trigger and keep it pressed down. Now push the top lever to the right simultaneously, until the breech block unlatches.

When unlatching, the block jumps forward a bit and can now be removed towards the front.



2. Disassembling the rifle



2.4 Reinserting breech block

Place the breech block with the semicircular shaft bearing »W« on the shaft at the bottom of the receiver and tilt it backwards. Press the block release button »A« beside the trigger and keep it pressed

down. Now, the top lever can be pushed all the way to the right (slightly further than for opening the rifle). Hold the top lever in this position, you may now release the locking button »A«. Press the breech block down into the receiver at the back and release the top lever.

If you tilt the breech block all the way to the back during assembly (green dot on the left is not visible any more), push the top lever to the right again (without pressing the block release button) and let the block snap into its slightly tilted position by pushing it slightly towards the front. In this position, the rifle can be closed (green dot is visible).

WARNING:

- ▲ Do not move the safety to the "off safe" position until you are ready to fire.
- ▲ Keep your finger away from the trigger unless you wish to fire the rifle.
- ▲ When you interrupt or finish firing move the safety slide immediately backwards in the "on safe" position.
- ▲ Before making each shot, check the terrain in front of and behind the target.
- ▲ Ensure that the target and the environment allow shots to be fired without danger.
- ▲ Always wear ear protection and safety glasses when shooting. Alert bystanders to the importance of wearing ear protection.
- ▲ If a cartridge fails, wait approximately 60 seconds before opening the breech to avoid danger from a cartridge that may be late firing.

- ▲ Always keep muzzle of the rifle pointed in a safe direction.
- ▲ Before loading, always wipe off any excess grease and oil, then verify that there is no obstruction in the chamber or the trigger guard.
- ▲ Do not place your finger on trigger, keep it outside of the trigger guard.
- ▲ Never load or unload the rifle inside a vehicle, inside a building or other confined space (except in a designated firing range).
- ▲ Do not load the rifle by inserting the magazine until immediately before shooting.
- ▲ Never rely on safety mechanisms. They are never a substitute for careful and correct handling of your rifle.
- ▲ Never let a loaded rifle out of your hands.

WARNING:

You should never point the muzzle at anything, unless you are planning to shoot, especially when you are loading and unloading the rifle. Muzzle direction could be the difference between LIFE and DEATH.

3. Operating and handling

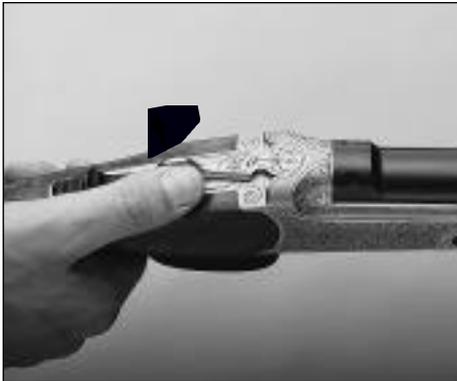


3.1. Opening the rifle

Push the top lever all the way to the right and keep it in this position.

The breech block now releases the barrel, the rifle can be opened.

3. Operating and handling



3.2 Closing the rifle

Do not touch the top lever. Grip barrel and swivel stock upwards. The breech block snaps into place in the barrel and is latched by the breech wedge. Check, whether the top lever is locked, by pushing it slightly to the left. The rifle cannot be cocked if the lever is in an unlocked position. To lock the top lever, a small degree of force is required, particularly with new rifles. This is due to the precise fit of the breech wedge.

CAUTION:

In the event of unskilful handling, the breech block may, when the barrel is tilted, slip out of its slightly inclined position (pointing to the front) and snap backwards into a vertical position (green dot on the left side of the breech block is not visible any longer). If this happens, the rifle cannot be closed any more. In this case push the top lever all the way to the right and with the other hand, return the breech block into its slightly inclined position (to the front).

3. Operating and handling

3.3. Cocking the lock

(putting the rifle „off safe“)

Press the safety slide forward until it snaps into position.

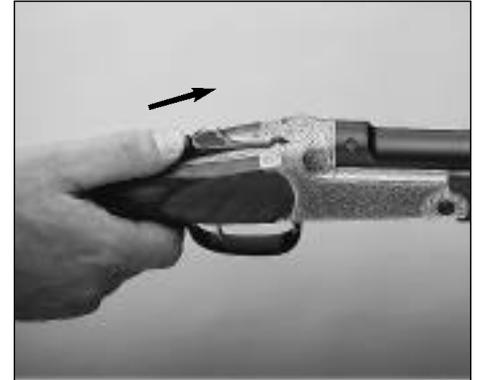
CAUTION:

Safety slide to the front:

The breech is closed.

The lock is cocked.

If loaded, the rifle is now ready to fire!



3. Operating and handling



3.4. Uncocking the lock (putting the rifle , on safe")

With your thumb, simply pull the safety slide backwards against a slight resistance and let it slide back.
With a bit of practice, this can be done without a sound.

CAUTION:

Do not touch the trigger under any circumstances, this would fire the rifle!

Safety slide in its rear position:
The lock is uncocked.
The rifle is safe.

You may also uncock your rifle by pushing the top lever to the right.
The safety slide will then slide back.
This will be more noisy.



3.A Ammunition

WARNING:

- ▲ Use only commercially available, SAAMI proofed ammunition in the original packaging, and which matches the caliber of your rifle. The correct caliber is stamped on the left side of the rifle barrel at the rear.
- ▲ Never use reloaded, "refurbished", hand-loaded, non-standard ammunition, or ammunition of a different caliber.
- ▲ Never use dirty, wet, corroded, bent, damaged or oiled ammunition.
- ▲ Never leave ammunition unattended.

WARNING

Always use ammunition that complies with the performance standards established by the Sporting Arms and Ammunition Manufacturers' Institute, Inc. of the United States (SAAMI)

3. Operating and handling

3.5. Loading the rifle

Remove the oil from barrel and chamber and check it for foreign obstacles. Make absolutely sure, that the ammunition corresponds with the calibre of your rifle. Insert the correct cartridge into the magazine. Close the rifle.

3.6. Firing a shot

Initial situation: The rifle is loaded and locked. The lock is not cocked. Surroundings, background and aim are clearly discernible. Cock the lock (safety slide all the way to the front). Fire the shot by actuating the fine trigger.

During the shot, the cocking slide snaps back into its original position, due to the recoil.

3.7. Trigger

CAUTION:

The Blaser single shot rifle model K 95 is equipped with a fine trigger. The trigger pull is adjusted at the plant closely to the finest possible adjustment as provided by international safety standards.

The adjustment can and may only be altered by the manufacturer.



CALIFORNIA PROPOSITION 65 WARNING

Discharging firearms in poorly ventilated areas, cleaning firearms, or handling ammunition may result in exposure to lead and other substances known to cause birth defects, reproductive harm, and other serious physical injury. Have adequate ventilation at all times. Wash hands thoroughly after exposure.

WARNING

Using the WRONG ammunition could destroy your rifle and cause serious personal injury or death. If a bullet is in the bore, do not attempt to shoot it out by using another cartridge. This can generate excessive pressure, damage the firearm and cause serious personal injury.

3. Operating and handling



3.8 Unloading the rifle

Open the rifle.
(see 3.1.)

When the barrel is tilted, the cartridge extractor pulls out the cartridge from the magazine, so that it can be taken out by hand.

4. Open sights

Due to differing sighting habits and requirements, the rifle is tested and adjusted through open sighting in the plant to an approximate degree of accuracy only. Accurate test-shooting by adjusting rear and front sight should be performed by you, together with your dealer, to allow the sighting to be tailored to your personal requirements.

4.1. Front sight for height adjustment

- Insert the 1.5 mm AF allen key into the hole of the front sight base and turn the allen screw as required:
- Front sight (spring-loaded)
screw out = point of impact lower
screw in = point of impact higher



4.2. Rear sight (notch) for side adjustment

- The sight has holes left and right for a 1.5 mm allen key
- Point of impact more to the left: loosen allen screw on the right side, tighten allen screw on the left side.
- Point of impact more to the right: loosen allen screw on the left side, tighten allen screw on the right side.



Please tighten allen screws with sensitivity.

5. Mounting the scope



The K 95 has been prepared for the original Blaser saddle mount (DBP). We assume that an authorized dealer has fitted your scope correctly to match the barrel.

5.1. Mounting the scope:

- Flip the covers of the front and rear locking lever open, ensuring that both of them are swivelled fully forward/up.
- Grip the rifle at the fore-end with your left hand and support stock on your thigh.
- Grip the scope at the centre tube above the mount with your right hand in such a manner, that you can reach the front locking lever with your thumb.
- Carefully place the two round pins of the scope mount into the two oval notches in the upper right side of the barrel. Tilt scope to the left and keep

it in this position.

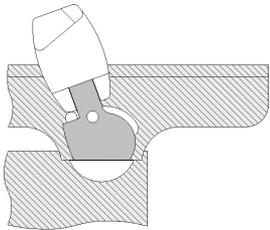
- First press the front and then the rear mounting lever (which were flipped open previously) backwards/down with your thumb, until they reach the stop (tension). If this can be done too easily or only by using considerable force, then the mounts are set incorrectly. In either case, have your authorized dealer correct this to specification.
- Close the two saddle covers of the locking levers now.

Ensure that the mounting surfaces are clean and free from oil.

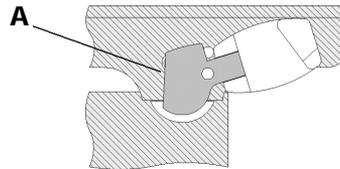
5. Mounting the scope

5.2 Removing scope

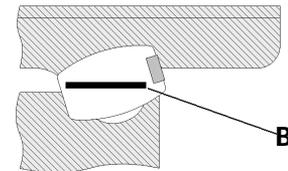
- Grip rifle at the fore-end with your left hand and support it on your thigh.
- Flip both covers of the locking levers open.
- First swivel the rear locking lever all the way to the front/top with your thumb, until it reaches the stop.
- Grip the centre tube of the scope with your right hand and keep it in this position.
- Now swivel the front locking lever all the way to the front/top with your thumb, until it reaches the stop.
- Tilt scope to the right and remove it.



- 1. Locking lever** pushed forwards (open) for mounting or removing of scope.
Cover open.



- 2. Locking lever** pulled backwards (tightened). This position is reached, when the front edge of the locking lever (A) stands at a 90° angle to the barrel axis.



- 3. Locking lever** pulled backwards (tightened). **Cover** closed. When the locking lever is in its correct position, the line on the cover is parallel to the barrel axis (B).

6. Care and maintenance

Always make sure you use suitable materials that are intended for the purpose of cleaning rifles.

Barrels:

After firing, prior to storing for long periods and after carrying the rifle, treat barrels and cartridge chamber with suitable gun oil, particularly when conditions are damp or wet.

Make sure you thoroughly remove excess oil from barrels and cartridge chamber before firing. With a heavy build-up of cartridge deposits inside the barrel, we recommend treating these parts with chemical barrel cleaners.

WARNING:

Make sure you read and adhere to the instructions and warnings given by the manufacturer of the cleaning agent.

Metal parts:

Always keep all metal parts of the rifle clean and lightly oiled.

Stock:

The wooden stocks of all Blaser hunting rifles have an oil finish. We recommend regular treatment with a good quality stock oil or wax.

Gun oil is unsuitable for stock care!

Optics:

Refer to the service instructions of the manufacturer.

Maintenance:

Take your rifle to your gun dealer for examination and maintenance before the hunting season and before hunting trips. Like your automobile, your rifle is an item of equipment that needs regular maintenance and inspection.

WARNING:
Before performing any cleaning or maintenance, make sure the rifle is completely unloaded.

7. Warranty conditions

LIMITED 5 YEAR WARRANTY

BLASER firearms are warranted by the BLASER Jagdwaffen GmbH to be free of defects in material or workmanship under normal use and service for a period of 5 years from date of first purchase by a consumer.

BLASER's obligation is limited (at BLASER's choice) to repairing or replacing at any of its authorized warranty service stations any part of a BLASER firearm which BLASER examination discloses to be defective.

The warranty shall not apply to problems, malfunctions or defects resulting from accidents, alterations, misuse or broken stocks. If in the opinion of BLASER gunsmiths or of its authorized warranty service stations any modifications, changes or additions made outside the BLASER factory have affected the operation of the weapon to render it faulty, this warranty shall be void. This warranty shall also be void if any part not of BLASER manufacture has been

incorporated into the rifle or if other than factory loaded ammunition is fired in the BLASER rifle.

Should you have occasion require warranty service, please contact your local dealer or the distributor of your country for directions on returning your rifle to an authorized warranty station.

BLASER expressly disclaims any and all implied warranties arising under the UCC or Common Law, including warranties of fitness for a particular purpose and implied warranties of merchantability.

BLASER shall not be responsible for any incidental or consequential damages for economic loss or injury or property damage as a result of any alleged breach of an express or implied warranty, as a result of negligence, or as a result of any other act or omission of BLASER. Exclusion or limitation of consequential or incidental damages are not allowed in some states so this limitation or exclusion may not apply to you.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

SAVE YOUR RECEIPT AS PROOF OF PURCHASE.

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SIG Arms Inc.**

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IMPORTANT:

**Do not discard.
Keep this manual with
your firearm. Upon change
of ownership, transfer this
manual with the firearm.**

Blaser

Blaser Jagdwaffen GmbH

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OM-K95-USA